### North America car and truck assembly plants – as of 1-22-15

#### AUTOALLIANCE*

*Renamed Ford Flat Rock Assembly on Sept. 10, 2012

Plant is 50-50 JV between Ford and Mazda — Ford has full management of plant

**C** Flat Rock, Mich. – Ford Mustang, Fusion (gas engine)

**BMW**

**T** Spartanburg, S.C. – BMW X3, X4, X5, X6

**T** San Luis Potosi, Mexico. – BMW (2019)

**CHRYSLER GROUP**

*Unknown plants: Chrysler Full-sized CUV late 2017, (sister to Durango)*

*Chrysler Mid-sized CUV 2018, (shares platform with 200)*

**UNITED STATES**

- **C** Belvidere, Ill. – Chrysler 100 (2016), Dodge Dart; Jeep Compass, Patriot
- **C** Conner Avenue (Detroit) – Dodge SRT Viper
- **T** Jefferson Avenue (Detroit) – Dodge Durango; Jeep Grand Cherokee, Grand Wagoneer (2nd half 2018)
- **C** Sterling Heights, Mich. – Chrysler 200
- **T** Toledo, Ohio (North) – Jeep Cherokee
- **T** Toledo, Ohio (Supplier Park) – Jeep Wrangler, Wrangler Unlimited 4dr
- **T** Warren (Mich) Truck – Ram 1500

**CANADA**

- **C** Brampton, Ontario – Chrysler 300/300C; Dodge Charger, Challenger
- **T** Windsor, Ontario – Next Generation starts 1st qtr 2016
  Chrysler Town & Country; Voyager (Town & Country in Mexico), Dodge Grand Caravan (ends 1st qtr 2016 & replaced by ?); Ram commercial van (ends 1st qtr 2016)

**MEXICO**

- **T** Saltillo Truck– Dodge Ram 2500/3500, Ram 3500 Chassis Cab, DX Chassis Cab (Mexico Market), Ram 4500/5500 Chassis Cab
- **T** Saltillo Van – Ram ProMaster, Ram ProMaster City
- **B** Toluca – Dodge Journey; Fiat 500, Freemont (Journey in Europe)

**FORD**

*Also see AutoAlliance*

**Ford GT (Phoenix), 1st half 2016, unknown plant**

**UNITED STATES**

- **B** Chicago – Ford Explorer (10th gen), Taurus; Lincoln MKS
- **T** Dearborn, Mich. – Ford F-150 (aluminum body), Harley Davidson F-150
- **T** Detroit (Mich.) Chassis Plant – Ford F-series chassis
- **T** Kansas City, Mo.: (One Plant)
  - **SUV Plant** – Ford Transit
  - **Truck Plant** – Ford F-150 Super Cab, Super Crew Cab, King Crew Cab (aluminum body starts March 2015)
- **T** Kentucky Truck (Louisville) – F-series Super Duty (F-250 - F-550), Expedition; Lincoln Navigator
- **T** Louisville, Ky. – Ford Escape (2nd gen), Lincoln MKC
- **C** Michigan Assembly (Wayne, Mich.) – Ford C-Max, Focus
- **T** Ohio Assembly (Avon Lake) – Ford E series chassis, F650/F750 (early 2nd qtr 2015, moves from Blue Diamond JV with Intl)

**CANADA**

- **T** Oakville, Ontario – Ford Edge, Flex; Lincoln MKX, MKT
- **MEXICO**
  - **T** Blue Diamond (JV w/ International) – Escobedo – Ford F650, F750 (ends 2nd qtr, transfers to Avon Lake, Ohio)
  - **C** Cuautitlan – Ford Fiesta
  - **C** Hermosillo – Ford Fusion, Lincoln MKZ (gas, hybrid, Engeri)

**GENERAL MOTORS CO.**

**UNITED STATES**

- **C** Arlington, Texas – Cadillac Escalade,Escalade ESV; Chevrolet Tahoe, Suburban; GMC Yukon, Yukon (all truck’s hybrid versions also)
- **C** Bowling Green, Ky. – Chevrolet Corvette Stingray
- **C** Detroit-Hamtramck, Mich. – Cadillac CT6 (late 2005), ELR; Chevrolet Volt, Impala (overflow), Malibu (overflow); Opel Ampera
- **C** Fairfax (Kansas City, Kan.) – Chevrolet Malibu, Buick LaCrosse
- **T** Flint, Mich. – Chevrolet Silverado, GMC Sierra (HD crew cab, LD reg cab)
- **T** Fort Wayne, Ind. – Chevrolet Silverado, GMC Sierra (Hybrid for both)
- **T** Lansing (Mich.) Delta (Delta Township) – Buick Enclave, Chevrolet Traverse, GMC Acadia
- **C** Lansing (Mich.) Grand River – Cadillac CTS, ATS, Chevrolet Camaro (2015)
- **C** Lordstown, Ohio – Chevrolet Cruze
- **C** Orion Township, Mich. – Chevrolet Sonic, Buick Verano
- **T** Spring Hill, Tenn. – Chevrolet Equinox (overflow), Cadillac SRX (late 2015)
- **T** Wentzville, Mo. – Chevrolet Colorado, Express, GMC Canyon, Savana

**CANADA**

- **T** CAMI – Ingersoll, Ontario, Canada – Chevrolet Equinox, Equinox Sport; GMC Terrain
- **B** Oshawa Car, Ontario – (1 plant) – Oshawa Consolidated – (1 shift, closes by June 2016, depends on demand)– Chevrolet Equinox, Impala Limited (9th gen., fleet only)
- **B** Oshawa Flex plant – Buick Regal; Cadillac XTS; Chevrolet Camaro (ends 2015), Impala (10th gen)

**MEXICO**

- **B** Ramos Arizpe: (One Plant)
  - **Line #1** – Cadillac SRX (ends late 2015); Chevrolet Sonic
  - **Line #2** – Chevrolet Captiva Sport (Mex Mk, Can. fleet)
- **B** San Luis Potosi – Chevrolet Aveo (for Mex, & Latin Amer. mkts), Trax
- **T** Sialao – Chevrolet Silverado/Cheyenne crew cab; GMC Sierra crew cab

  **Buick Casacada, built in Poland, sale early 2016)**
  **Buick Envision, 2nd half 2015, unknown plant**

**HONDA**

**UNITED STATES**

- **B** East Liberty, Ohio – Acura RDX; Honda CR-V, Crosstour
- **C** Greensburg, Ind. – Acura ILX, Honda Civic, Civic GX
- **T** Lincoln, Ala.: (One Plant)
  - **Line 1**: Honda Odyssey, Pilot
  - **Line 2**: Honda Odyssey, MDX, Ridgeline (ended June 2014, returns 2016-2017)
- **B** Marysville, Ohio – Marysville Auto Plant – Acura TLX, TL (ended March 2014); Honda Accord
- **C** Marysville, Ohio – Performance Manufacturing Center – Acura NSX (Fall 2015)

Note: **C** car plant; **T** truck plant; **B**=car and truck same line
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### CANADA

- **B Alliston, Ontario:** (One Plant)
  - Line 1 – Acura CSX, Honda Civic
  - Line 2 – Honda CR-V, Civic

### MEXICO

- **C Celaya, Guanajuato, Jalisco** – Honda Fit, HR-V (1st qtr 2015)
- **C El Salto, Jalisco** – Honda CR-V

### HYUNDAI - KIA

- **C Montgomery, Ala.** – Hyundai Elantra, Sonata
- **B West Point, Ga.** – Hyundai Santa Fe; Kia Optima, Sorento
- **B Monterrey, Neuvo Leon, Mexico** – Kia Forte (1st half 2016)

### MAZDA

- **C Salamanca, Guanajuato** – Mazda Mazda2, Mazda3

### MERCEDES-BENZ

- **T Ladson, S.C.** – Mercedes/ Freightliner Sprinter
- **T Vance, Ala.** – Mercedes-Benz GL class, M class, R class (for China mkt), C class, MLC (like a X6, 1st qtr 2015)

  Early 2015 the M class will change name to GLE (2016 model); GL will be GLC and ?R class, ends? MLC= GLE Coupe

### MITSUBISHI

- **B Normal, Ill.** – Mitsubishi Outlander Sport

### MOBILITY VENTURES

- **T Mishawaka, Ind. (AM General)** – MV MV-1 (gas/cng)

### NISSAN

#### UNITED STATES

- **B Canton, Miss.: (One Plant)**
  - Line 1 – Nissan Altima sedan, Sentra
  - Line 2 – Nissan Armada, Frontier, Murano
  - NV (commercial and passenger van), Titan, Xterra

- **B Smyrna, Tenn.: (One Plant)**
  - Line 1 – Nissan Altima sedan, hybrid, Leaf, Maxima
  - Line 2 – Infiniti QX60 gas/hybrid; Nissan Pathfinder gas/hybrid, Rogue

### NISSAN (MEXICO)

- **C Aguascalientes: (Three Separate Plants)**
  - #1 – Nissan March/Micra, Sentra, Tiide, Versa (2nd gen.), Versa Note
  - #2 – Nissan Sentra
  - #3 – 50/50 JV with Daimler (MB) – Nissan and Mercedes cars (2017)

- **B Cuernavaca: (One Plant)**
  - Plant 1 – Nissan Tsuru, Tiide
  - Plant 2 – Nissan pickup (some Frontiers), NV200 taxi and cargo; Chevrolet City Express (NV rebadged)

### TOYOTA

#### UNITED STATES

- **C Blue Springs, Miss.** – Toyota Corolla
- **C Georgetown, Ky.** – One plant, two lines –
  - Line 1: Toyota Avalon (gas and hybrid), Camry (gas only)
  - Line 2: Toyota Camry (gas and hybrid), Venza; Lexus ES250 (2015)

- **T Princeton, Ind.** – One plant, two lines –
  - East: Toyota Sienna, Highlander (2015 or 2016)
  - West: Toyota Sequoia, Highlander (gas and hybrid)

- **T San Antonio, Tx.** – Toyota Tacoma, Tundra

#### CANADA

- **B Cambridge, Ontario** –
  - North: Toyota Corolla, Matrix
  - South: Toyota Lexus RX350 (gas and hybrid)

- **T Woodstock, Ontario** – (Toyota Canada West) Toyota RAV4 gas

#### MEXICO

- **T Tijuana, Mexico** – Toyota Tacoma

### VOLKSWAGEN

**VW Tiguan NA built in 2017**

#### UNITED STATES

- **C Chatanooga, Tenn.** – Volkswagen Passat, CUV (late 2016)

#### MEXICO

- **C Puebla, Mexico** – Volkswagen Beetle (2nd gen.), Jetta (6th gen.), Jetta Variant/Wagon (5th gen. ended July 2014), Jetta (4th gen.), Golf (7th gen), Golf wagon (7th gen), Alltrack (2016?)

- **T San Jose Chiapa, Mexico** – Audi Q5 (2016)

### NOTES

Elio, 3 wheeled cars at old GM Shreveport, La., plant

Wheego, Corona, Calif., LiFe production suspended in the US. Working on other models but might start in China, check back late 2015.

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**Source:** Automotive News Data Center