

# North America car and truck assembly plants – as of 1-22-15

## AUTOALLIANCE\*

\*Renamed Ford Flat Rock Assembly on Sept. 10, 2012  
Plant is 50-50 JV between Ford and Mazda — Ford has full management of plant

**C Flat Rock, Mich.** – Ford Mustang, Fusion (gas engine)

## BMW

**T Spartanburg, S.C.** – BMW X3, X4, X5, X6  
**? San Luis Potosi, Mexico.** – BMW (2019)

## CHRYSLER GROUP

*Unknown plants: Chrysler Full-sized CUV late 2017, (sister to Durango)  
Chrysler Mid-size CUV 2018, (shares platform with 200)*

### UNITED STATES

**C Belvidere, Ill.** – Chrysler 100 (2016), Dodge Dart; Jeep Compass, Patriot  
**C Conner Avenue (Detroit)** – Dodge SRT Viper  
**T Jefferson Avenue (Detroit)** – Dodge Durango;  
Jeep Grand Cherokee, Grand Wagoneer (2nd half 2018)  
**C Sterling Heights, Mich.** – Chrysler 200  
**T Toledo, Ohio (North)** – Jeep Cherokee  
**T Toledo, Ohio (Supplier Park)** – Jeep Wrangler, Wrangler Unlimited 4dr  
**T Warren (Mich) Truck** – Ram 1500

### CANADA

**C Brampton, Ontario** – Chrysler 300/300C; Dodge Charger, Challenger  
**T Windsor, Ontario – Next Generation starts 1st qtr 2016**  
Chrysler Town & Country; Voyager (Town & Country in Mexico),  
Dodge Grand Caravan (ends 1st qtr 2016 & replaced by ?);  
Ram commercial van (ends 1st qtr 2016)

### MEXICO

**T Saltillo Truck** – Dodge Ram 2500/3500, Ram 3500 Chassis Cab,  
DX Chassis Cab (Mexico Market), Ram 4500/5500 Chassis Cab,  
**T Saltillo Van** – Ram ProMaster, Ram ProMaster City  
**B Toluca** – Dodge Journey; Fiat 500, Freemont (Journey in Europe)

## FORD

Also see AutoAlliance

*Ford GT (Phoenix), 1st half 2016, unknown plant*

### UNITED STATES

**B Chicago** – Ford Explorer (10th gen), Taurus; Lincoln MKS  
**T Dearborn, Mich.** – Ford F-150 (aluminum body),  
Harley Davidson F-150  
**T Detroit (Mich.) Chassis Plant** – Ford F-series chassis  
**T Kansas City, Mo.: (One Plant)**  
**SUV Plant** – Ford Transit  
**Truck Plant** – Ford F-150 Super Cab, Super Crew Cab, King Crew Cab  
(aluminum body starts March 2015)  
**T Kentucky Truck (Louisville)** – F-series Super Duty (F-250 - F-550),  
Expedition; Lincoln Navigator  
**T Louisville, Ky.** – Ford Escape (2nd gen), Lincoln MKC  
**C Michigan Assembly (Wayne, Mich.)** – Ford C-Max, Focus  
**T Ohio Assembly (Avon Lake)** – Ford E series chassis,  
F650/F750 (early 2nd qtr 2015, moves from Blue Diamond JV with Intl)

## CANADA

**T Oakville, Ontario** – Ford Edge, Flex; Lincoln MKX, MKT

## MEXICO

**T Blue Diamond (JV w/ International) – Escobedo** –  
Ford F650, F750 (ends 2nd qtr, transfers to Avon Lake, Ohio)  
**C Cuautitlan** – Ford Fiesta  
**C Hermosillo** – Ford Fusion, Lincoln MKZ (gas, hybrid, Engeri)

## GENERAL MOTORS CO.

### UNITED STATES

**T Arlington, Texas** – Cadillac Escalade, Escalade ESV; Chevrolet Tahoe,  
Suburban; GMC Yukon, Yukon (all truck's hybrid versions also)  
**C Bowling Green, Ky.** – Chevrolet Corvette Stingray  
**C Detroit-Hamtramck, Mich.** – Cadillac CT6 (late 2005), ELR;  
Chevrolet Volt, Impala (overflow), Malibu (overflow); Opel Ampera  
**C Fairfax (Kansas City, Kan.)** – Chevrolet Malibu, Buick LaCrosse  
**T Flint, Mich.** – Chevrolet Silverado, GMC Sierra (HD crew cab, LD reg cab)  
**T Fort Wayne, Ind.** – Chevrolet Silverado, GMC Sierra (Hybrid for both)  
**T Lansing (Mich.) Delta (Delta Township)** – Buick Enclave,  
Chevrolet Traverse, GMC Acadia  
**C Lansing (Mich.) Grand River** – Cadillac CTS, ATS, Chevrolet Camaro (2015)  
**C Lordstown, Ohio** – Chevrolet Cruze  
**C Orion Township, Mich.** – Chevrolet Sonic, Buick Verano  
**T Spring Hill, Tenn.** – Chevrolet Equinox (overflow), Cadillac SRX (late 2015)  
**T Wentzville, Mo.** – Chevrolet Colorado, Express, GMC Canyon, Savana

### CANADA

**T CAMI – Ingersoll, Ontario, Canada** –  
Chevrolet Equinox, Equinox Sport; GMC Terrain  
**B Oshawa Car, Ontario – (1 plant) –**  
**Oshawa Consolidated – (1 shift, closes by June 2016, depends on demand)–**  
Chevrolet Equinox, Impala Limited (9th gen., fleet only)  
**Oshawa Flex plant** – Buick Regal; Cadillac XTS;  
Chevrolet Camaro (ends 2015), Impala (10th gen)

### MEXICO

**B Ramos Arizpe: (One Plant)**  
**Line #1** – Cadillac SRX (ends late 2015); Chevrolet Sonic  
**Line #2** – Chevrolet Captiva Sport (Mex Mkt, Can. fleet)  
**B San Luis Potosi** – Chevrolet Aveo (for Mex, & Latin Amer. mkt), Trax  
**T Silao** – Chevrolet Silverado/Cheyenne crew cab; GMC Sierra crew cab

*Buick Casacada, built in Poland, sale early 2016)*

*Buick Envision, 2nd half 2015, unknown plant*

## HONDA

### UNITED STATES

**B East Liberty, Ohio** – Acura RDX; Honda CR-V, Crosstour  
**C Greensburg, Ind.** – Acura ILX, Honda Civic, Civic GX  
**T Lincoln, Ala.: (One Plant)**  
**Line 1:** Honda Odyssey, Pilot  
**Line 2:** Honda Odyssey, MDX, Ridgeline (ended June 2014, returns 2016-2017)  
**C Marysville, Ohio – Marysville Auto Plant** – Acura TLX,  
TL (ended March 2014); Honda Accord  
**C Marysville, Ohio – Performance Manufacturing Center** – Acura NSX (Fall 2015)

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## CANADA

### B Alliston, Ontario: (One Plant)

Line 1 – Acura CSX, Honda Civic

Line 2 – Honda CR-V, Civic

## MEXICO

C Celaya, Guanajuato, Jalisco – Honda Fit, HR-V (1st qtr 2015)

C El Salto, Jalisco – Honda CR-V

## HYUNDAI - KIA

C Montgomery, Ala. – Hyundai Elanta, Sonata

B West Point, Ga. – Hyundai Santa Fe; Kia Optima, Sorento

B Monterrey, Nuevo Leon, Mexico – Kia Forte (1st half 2016)

## MAZDA

C Salamanca, Guanajuato – Mazda Mazda2, Mazda3

## MERCEDES-BENZ

T Ladson, S.C. – Mercedes/Freightliner Sprinter

T Vance, Ala. – Mercedes-Benz GL class, M class, R class (for China mkt),  
C class, MLC (like a X6, 1st qtr 2015)

Early 2015 the M class will change name to GLE (2016 model);  
GL will be GLC and ?R class, ends? MLC= GLE Coupe

## MITSUBISHI

B Normal, Ill. – Mitsubishi Outlander Sport

## MOBILITY VENTURES

T Mishawaka, Ind. (AM General) – MV MV-1 (gas/cng)

## NISSAN

### UNITED STATES

#### B Canton, Miss.: (One Plant)

Line 1 – Nissan Altima sedan, Sentra

Line 2 – Nissan Armada, Frontier, Murano

NV (commercial and passenger van), Titan, Xterra

#### B Smyrna, Tenn.: (One Plant)

Line 1 – Nissan Altima sedan, hybrid, Leaf, Maxima

Line 2 – Infiniti QX60 gas/hybrid; Nissan Pathfinder gas/hybrid, Rogue

### MEXICO

#### C Aguascalientes: (Three Separate Plants)

#1 – Nissan March/Micra, Sentra, Tiide, Versa (2nd gen.), Versa Note

#2 – Nissan Sentra

#3 – 50/50 JV with Daimler (MB) – Nissan and Mercedes cars (2017)

#### B Cuernavaca: (One Plant)

Plant 1 – Nissan Tsuru, Tiide

Plant 2 – Nissan pickup (some Frontiers), NV200 taxi and cargo;  
Chevrolet City Express (NV rebadged)

## SUBARU

### B Lafayette, Ind.: (One Plant)

Line 1 – Subaru Legacy, Outback, Tribeca (ended Feb. 2014),  
Impreza (2016)

Line 2 – Toyota Camry (ends Fall 2016)

## TESLA

C Fremont, Calif. – Tesla Model S electric car, Model X (3rd qtr 2015),  
Model III (2017)

(Former site of NUMMI which closed in March 2010)

## TOYOTA

### Also see Subaru

### UNITED STATES

C Blue Springs, Miss. – Toyota Corolla

C Georgetown, Ky. – One plant, two lines –

Line 1: Toyota Avalon (gas and hybrid), Camry (gas only)

Line 2: Toyota Camry (gas and hybrid), Venza; Lexus ES250 (2015)

T Princeton, Ind. – One plant, two lines –

East: Toyota Sienna, Highlander (2015 or 2016)

West: Toyota Sequoia, Highlander (gas and hybrid)

T San Antonio, Tx. – Toyota Tacoma, Tundra

### CANADA

B Cambridge, Ontario –

North: Toyota Corolla, Matrix

South: Toyota Lexus RX350 (gas and hybrid)

T Woodstock, Ontario– (Toyota Canada West) Toyota RAV4 gas

### MEXICO

T Tijuana, Mexico – Toyota Tacoma

## VOLKSWAGEN

*VW Tiguan NA built in 2017*

### UNITED STATES

C Chatanooga, Tenn. – Volkswagen Passat, CUV (late 2016)

### MEXICO

C Puebla, Mexico – Volkswagen Beetle (2nd gen.), Jetta (6th gen.),  
Jetta Variant/Wagon (5th gen. ended July 2014), Jetta (4th gen.),

Golf (7th gen), Golf wagon (7th gen), Alltrack (2016?)

T San Jose Chiapa, Mexico – Audi Q5 (2016)

### NOTES

Elio, 3 wheeled cars at old GM Shreveport, La., plant

Wheego, Corona, Calif., LiFe production suspended in the US. Working on other  
models but might start in China, check back late 2015.