## North America car and truck assembly plants – as of 1-18-11

### AUTOALLIANCE
- **Flat Rock, Mich.** – Ford Mustang, Mazda Mazda6 sedan
- **Spartanburg, S.C.†** – BMW X3, X5, X6

### CAMI

As of Jan. 1, 2011, CAMI has been fully amalgamated into GM and appears under GM’s Ontario heading. Prior to this date it was a separate legal entity.

### CHRYSLER GROUP
#### UNITED STATES
- **Belvidere, Ill.** – Dodge Caliber; Jeep Compass, Patriot
- **Conner Avenue (Detroit)** – Dodge Viper (returns 2012, unknow plant)
- **Jefferson Avenue (Detroit)** – Jeep Grand Cherokee, Grand Wagoneer (2013); Dodge Durango
- **Sterling Heights, Mich.** – Chrysler 200, Dodge Avenger, Lancia Flavia (1st qtr 2012, Chrysler 200 in Europe)
- **Toledo, Ohio (North)** – Dodge Nitro, Jeep Liberty
- **Toledo, Ohio (Supplier Park)** – Jeep Wrangler, Wrangler Unlimited 4dr
- **Warren Truck (Warren, Mich.)** – Ram Dakota, Ram 1500

#### CANADA
- **Brampton, Ontario** – Chrysler 300/300C; Dodge Charger, Challenger; Lancia Thelma (4th qtr 2011, Chrysler 300 in Europe)
- **Windsor, Ontario** – Chrysler 300, Dodge Journey, Lancia Voyager (export only)

#### MEXICO
- **Cuautitlan** – Ford Fiesta
- **Hermosillo** – Ford Fusion, Lincoln MKZ (regular and hybrid versions)

### FISKER AUTOMOTIVE
- **Wilmington, Del.** – (plant reopens 2011-12) – Fisker Nina (Former GM plant, closed in mid 2009)

### FORD
**Also see AutoAlliance**

#### UNITED STATES
- **Chicago** – Ford Explorer (new), Taurus; Lincoln MKS
- **Dearborn, Mich.** – Ford F-150, Harley Davidson F-150
- **Detroit Chassis Plant (Detroit)** – Ford F-series chassis

#### CANADA
- **Oakville, Ontario** – Ford Edge, Flex; Lincoln MKX, MKT
- **St. Thomas, Ontario** – (closes Sept. 2011) – Ford Crown Victoria; Mercury Grand Marquis

#### MEXICO
- **Cuautitlan** – Ford Fiesta
- **Hermosillo** – Ford Fusion, Lincoln MKZ (regular and hybrid versions)

### GENERAL MOTORS CO.
#### UNITED STATES
- **Arlington, Texas** – Cadillac Escalade, Escalade hybrid, Esclade ESV; Chevrolet Tahoe, Tahoe hybrid; GMC Yukon, Yukon hybrid
- **Bowling Green, Ky.** – Chevrolet Corvette
- **Detroit-Hamtramck, Mich.** – Buick Lucerne, Cadillac DTS, Chevrolet Volt
- **Fairfax (Kansas City, Kan.)** – Chevrolet Malibu, Buick LaCrosse
- **Flint, Mich. (Line #1)** – Chevrolet Silverado HD crew cab, LD regular cab; GMC Sierra HD crew cab, LD regular cab
- **Fort Wayne, Ind.** – Chevrolet Silverado, GMC Sierra, Hybrid for both
- **Lansing Delta (Delta Township, Mich.)** – Buick Enclave, GMC Arcadia, Chevrolet Traverse
- **Lansing Grand River (Lansing, Mich.)** – Cadillac STS
- **Lordstown, Ohio** – Chevrolet Cruze, Orlando (Can. Mkt 2011),
- **Shreveport, La.** – Chevrolet Colorado (ends June 2012?); GMC Canyon (ends June 2012)
- **Spring Hill, Tenn.** – (plant on standby)
- **Wentzville, Mo.** – Chevrolet Express, GMC Savana

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Note: C= car plant; T= truck plant; B= car and truck same line †Car and truck lines are located in the same physical plant

*For export only †For sale in Mexico only ‡For sale in Canada

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### CANADA

**T CAMI – Ingersoll, Ontario, Canada –**
- Chevrolet Equinox, Equinox Sport; GMC Terrain

**C Oshawa Car, Ontario – (1 plant)**
- Oshawa Consolidated plant – Chevrolet Impala, Equinox
- Oshawa Flex plant – Chevrolet Camaro, Buick Regal (1st qtr 2011)

### MEXICO

**B Ramos Arizpe: (One Plant)**
- Line #1 – Cadillac SRX; Chevrolet Chevy C2 (Mex); Saab 9-4X (April ’11)
- Line #2 – Chevrolet HHR, Captiva Sport (Mex)

**C San Luis Potosi –**
- Chevrolet Aveo (not for US for Can, Mex, LA)
- Aveo for Mex, Canada and Latin America markets

**T Silao –**
- Cadillac Escalade EXT; Chevrolet Avalanche, Silverado/Cheyenne crew cab; GMC Sierra crew cab

### UNITED STATES

**HONDA**

**B East Liberty, Ohio –** Honda Accord Crosstour, CR-V, Element (ends April)

**C Greensburg, Ind. –** Honda Civic, Civic GX

**T Lincoln, Ala.: (One Plant)**
- Line 1: Honda Odyssey, Pilot, Accord V6 (end early 2011)
- Line 2: Honda Odyssey, Ridgeline

**C Marysville, Ohio –** Acura TL, RDX; Honda Accord I4

**MEXICO**

**B Alliston, Ontario: (One Plant)**
- Line 1 – Acura CSX, Honda Civic sedan
- Line 2 – Acura MDX, ZDX; Honda Civic

### HYUNDAI - KIA

**B Montgomery, Ala. –** Hyundai Elanta, Sonata

**T West Point, Ga. –** Hyundai Santa Fe, Kia Sorento

### MERCEDES-BENZ

**T Ladson, S.C. –** Mercedes/Freightliner Sprinter

**T Vance, Ala. –** Mercedes-Benz GL class, M class, R class, C class (2014)

### MITSUBISHI

**B Normal, Ill.† –** Mitsubishi Eclipse, Eclipse Spyder, Endeavor, Galant

### NISSAN

**B Canton, Miss.: (One Plant)**
- Line 1 – Nissan Altima coupe, sedan, hybrid, Maxima
- Line 2 – Nissan Frontier, Xterra, Pathfinder, Suzuki Equator

**MEXICO**

**C Aguascalientes –** Nissan March (Mex/SA/LA mkt), Sentra, Tiida/Versa (US-Can Mkt)

**B Cuernavaca: (One Plant)**
- Plant 1 – Nissan Tsuru†, Tiida‡, Versa (US-Can Mkt)
- Plant 2 – Nissan pickup (some Frontiers)‡

### TESLA

**B Fremont, Calif. –** Tesla Model S electric car (On Sale 2Q 2012)
(Former site of NUMMI which closed in March 2010)

### SUBARU

**B Lafayette, Ind.: (One Plant)**
- Line 1 – Subaru Legacy, Outback, Tribeca
- Line 2 – Toyota Camry

### TH!NK

**C Elkhart, Ind. –** Th!nk City

### TOYOTA

**Also see Subaru**

**UNITED STATES**

**T Blue Springs, Miss. –** Toyota Corolla (2011 Q?)

**B Georgetown, Ky. –** Toyota Avalon, Camry, Venza

**T Princeton, Ind. –** Toyota Sequoia, Sienna, Highlander

**T San Antonio, Tx. –** Toyota Tacoma, Tundra

### CANADA

**B Cambridge, Ontario –**
- Toyota Corolla, Matrix, Lexus RX350

**T Woodstock, Ontario–**
- Toyota RAV4

### MEXICO

**T Tijuana,Mexico –**
- Toyota Tacoma

### VOLKSWAGEN

**C Chatanooga, Tenn. –** Volkswagen Passat (Sale in Sept.)

**C Puebla, Mexico –** Volkswagen Jetta (6th generation), Jetta Variant/Wagon (5th generation), Jetta (4th generation)‡, New Beetle sedan & convertible (ended Aug. 31 ‘10, down 18 mos)

### AM GENERAL

**T Mishawaka, Ind. –** Ford Transit Connect electric (gliders, assembly only, production counted in Turkey)

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